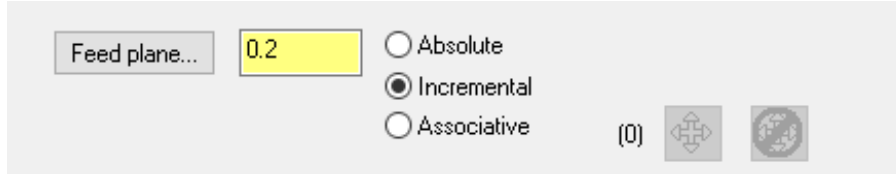


Feed Plane

Sets the height that the tool switches from rapid motion to plunge feed rate.



Setting / Parameter	Affect
Chained Geometry Location	Will affect if Feed Plane is set to Incremental.
Clearance Value	No direct affect on Feed Plane.
Retract Plane Value	No direct affect on Feed Plane.
Top of Stock Value	Will affect Feed Plane Height.
Depth Value	No direct affect on Feed Plane.
Absolute setting	Feed Plane is set at a specific height relative to origin. The Feed Plane is at a fixed location and can only move if the origin is changed or modified.
Incremental setting	Feed Plane is a distance from the Top of Stock. The Feed Plane only moves if the Top of Stock moves.
Associative setting	Feed Plane is a distance from a selected point in the file. The Feed Plane will change if the location of this point changes.
Clearance and Retract Disabled	The operation will still use a Clearance/Retract Height, but the value used will come from the Feed Plane setting.